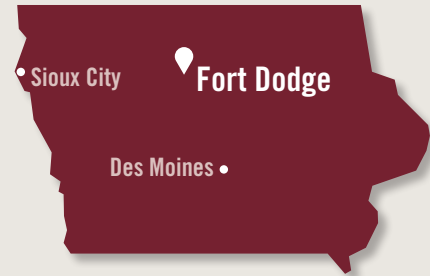




FORT DODGE, IOWA

3162 200th St (HWY 20), Duncombe, IA, 50532



About Fort Dodge

Population: 24,081

Location: 97 miles northwest of Des Moines

Cost of Living: 16% lower than the U.S. average

Climate: Average high of 85°F in July; Average low of 7°F in January

Education: Iowa Central Community College; Buena Vista University; Des Moines Area Community College; Iowa State University; and Ellsworth Community College

Area Attractions: Rosedale Rapids; Community Orchard; Blanden Memorial Art Museum; Adventureland Park; Iowa Speedway; and Sergeant Floyd Monument (the first registered national historic landmark in the U.S.)

Local Industries: Fertilizer; mining; manufacturing; trucking; and retail

For more information, visit www.fortdodgechamber.com

General Information

Built in 1966, the Fort Dodge production facility became a Koch Nitrogen Company, LLC site in 2003. The site employs approximately 70 people in the fields of engineering, operations and maintenance and handles the following products:

- Ammonia – A gaseous compound used in the production of fertilizer and for industrial purposes. Shipped by truck and rail.
- UAN – A liquid nitrogen fertilizer. Shipped by truck and rail.

Koch Nitrogen invests millions annually into the Fort Dodge facility to make it a more safe, reliable and rewarding place to work. A \$10 million state-of-the-art control center building is expected to be operational in early 2014. The project is an upgrade to the current facility and consolidates control center functions, operations and maintenance for the site. Throughout all operations, a strong emphasis on customer focus and satisfying customer needs in a fluid marketplace has allowed this facility to grow and prosper.

Operation Excellence

Koch Nitrogen is committed to a safe work environment. We strive to manage operations in a manner that protects the health and safety of employees, customers, contractors, the public and the environment.

The fertilizer industry is highly-regulated and Koch works with numerous regulatory bodies, including the US Occupational Safety & Health Administration, the Environmental Protection Agency, the Department of Homeland Security, the US Department of Transportation, the Iowa Department of Natural Resources, the Iowa Department of Agriculture and others to comply with all federal, state and local regulations.

Local Resources for a Global Network

Koch Fertilizer, LLC and its affiliates, including Koch Nitrogen Company, LLC, have the capability to market and distribute more than 13 million tons of fertilizer products annually. The company and its subsidiaries own or have interests in nitrogen fertilizer plants in the United States, Canada, and Trinidad and Tobago and operate state-of-the-art terminals in the U.S., Canada, Mexico, Brazil, Australia, France and the United Kingdom.

Economic Impact and Community Focus

The positive economic impact to the city of Fort Dodge and surrounding communities is substantial. The estimated annual compensation and benefits for the 82 Koch Nitrogen employees is more than \$7 million. In addition, Koch Nitrogen provides philanthropic support to many local initiatives and organizations that create lasting value in Fort Dodge and the surrounding areas. Recipients have included the Fort Dodge Chamber of Commerce; the Moreland Fire Department; The Development Corporation of Fort Dodge; and Webster County Development.

Powerful Roots

The strength of the Koch Fertilizer network extends beyond the agriculture industry. Koch Fertilizer is an indirect, wholly owned subsidiary of Koch Industries, Inc., one of the largest private companies in America. Koch Industries owns a diverse group of companies involved in refining, chemicals and biofuels; forest and consumer products; fertilizers; polymers and fibers; process and pollution control equipment and technologies; commodity trading and services; minerals; ranching; and investments.